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FIG. 1

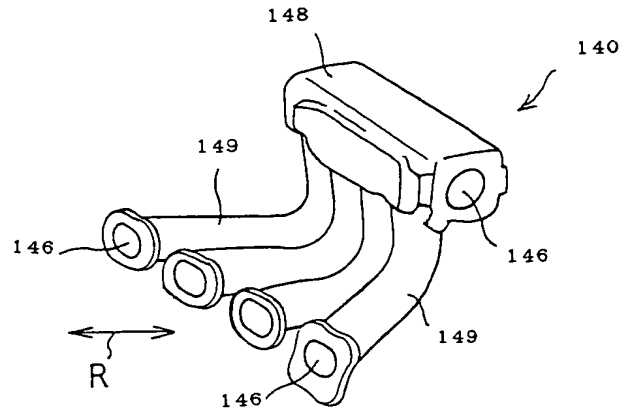


FIG. 2

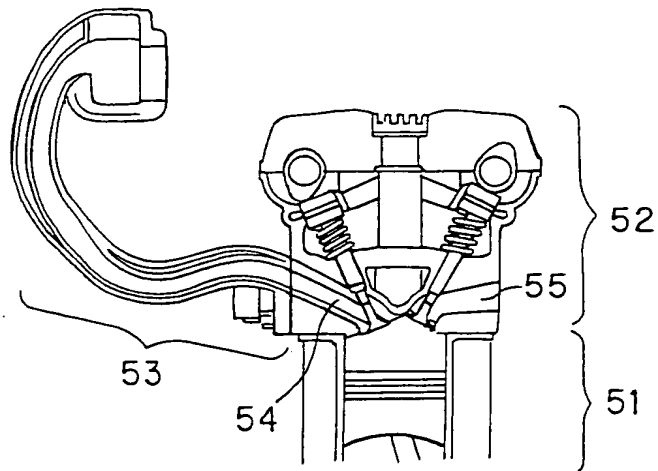


FIG. 3

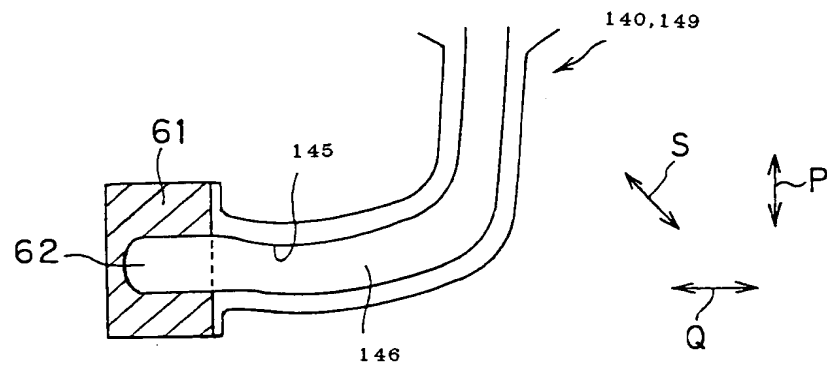


FIG. 4

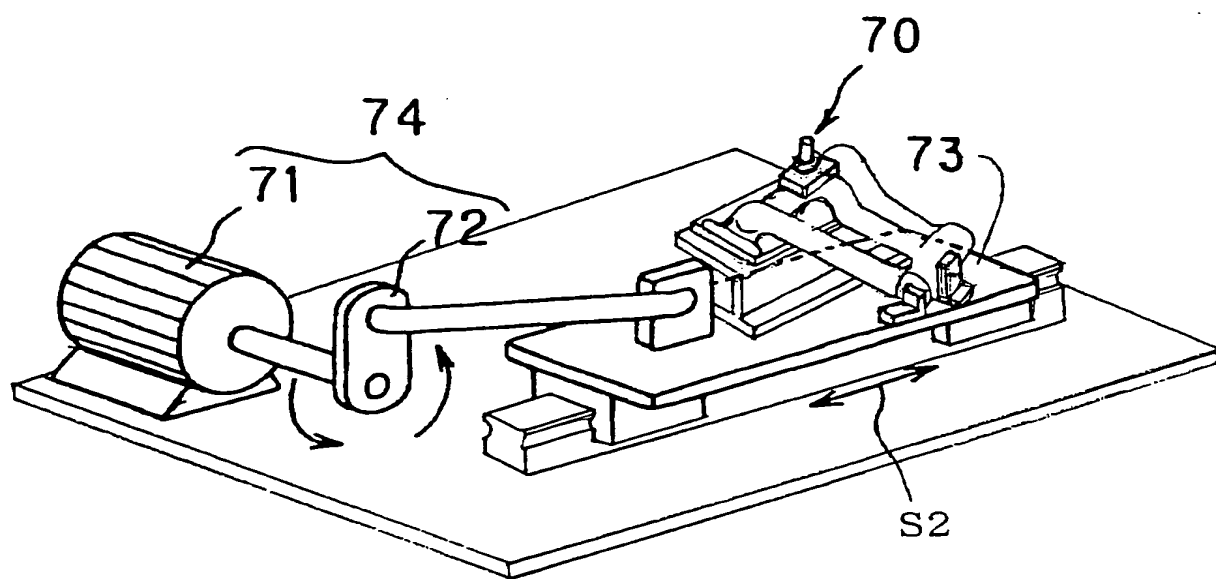


FIG. 5

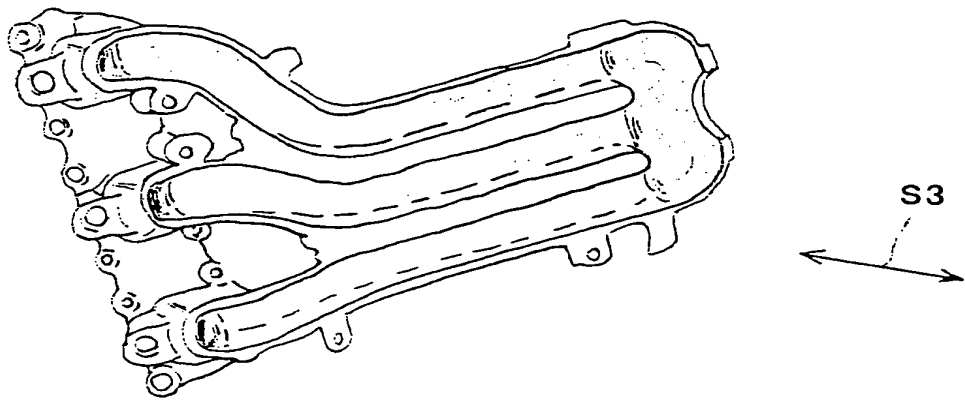
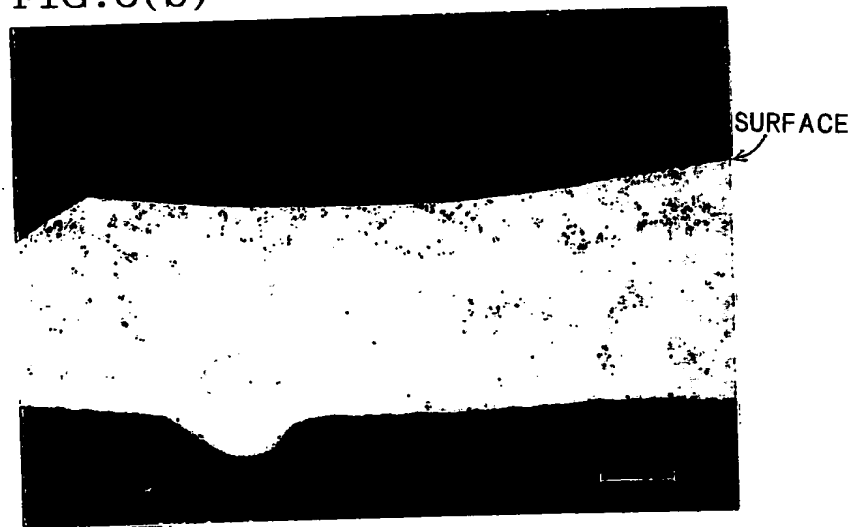


FIG.6(a)



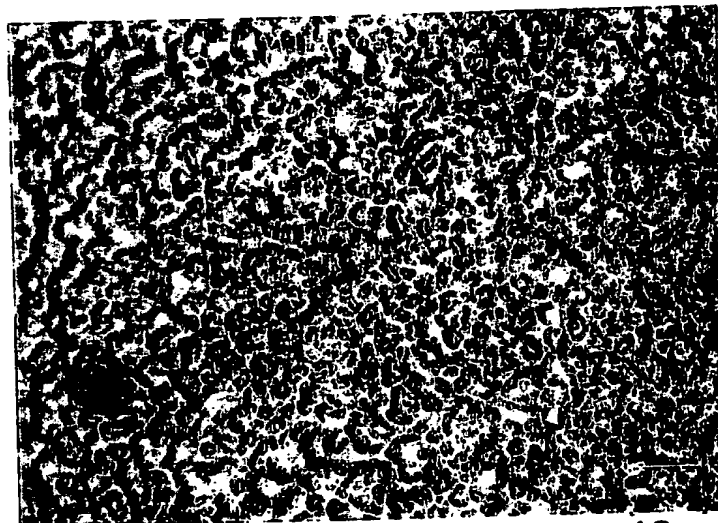
SMOOTHED PRODUCT SURFACE  $\times 10$

FIG.6(b)



SMOOTHED PRODUCT SECTION  $\times 10$

FIG.7(a)



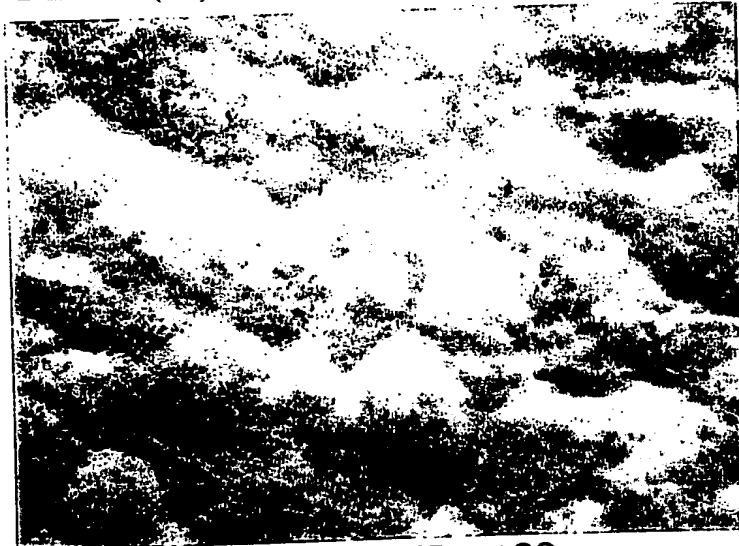
CONVENTIONAL PRODUCT SURFACE  $\times 10$

FIG.7(b)



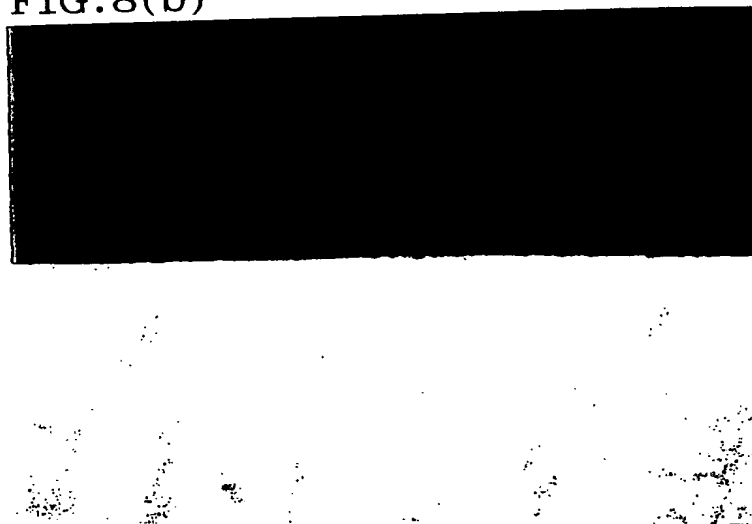
CONVENTIONAL PRODUCT SECTION  $\times 10$

FIG.8(a)



SMOOTHED PRODUCT SURFACE  $\times 20$

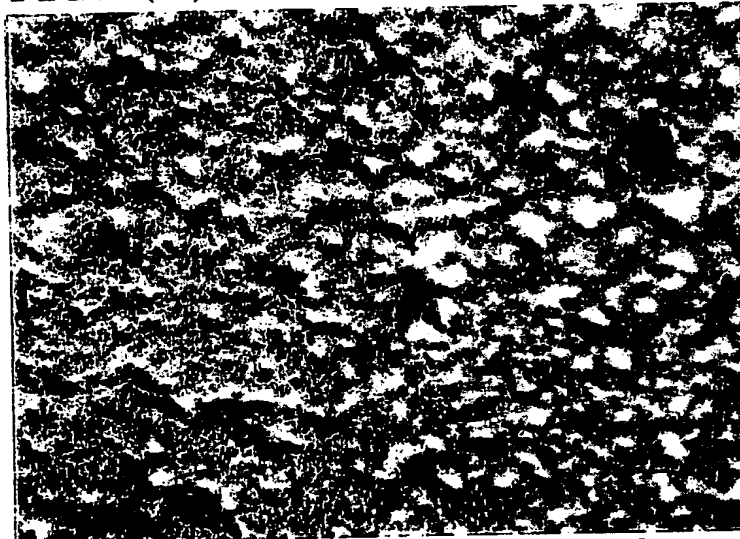
FIG.8(b)



SMOOTHED PRODUCT SECTION  $\times 20$



FIG. 9(a)



CONVENTIONAL PRODUCT SURFACE x 20

FIG. 9(b)



CONVENTIONAL PRODUCT SECTION x 20

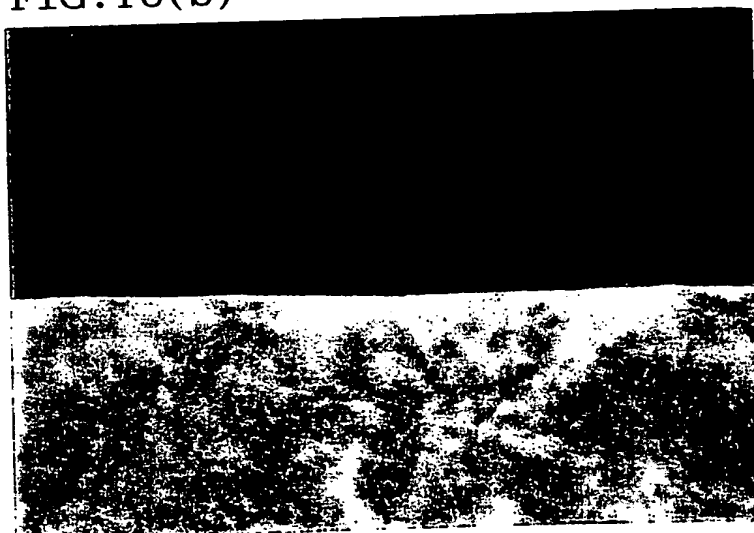
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FIG. 10(a)



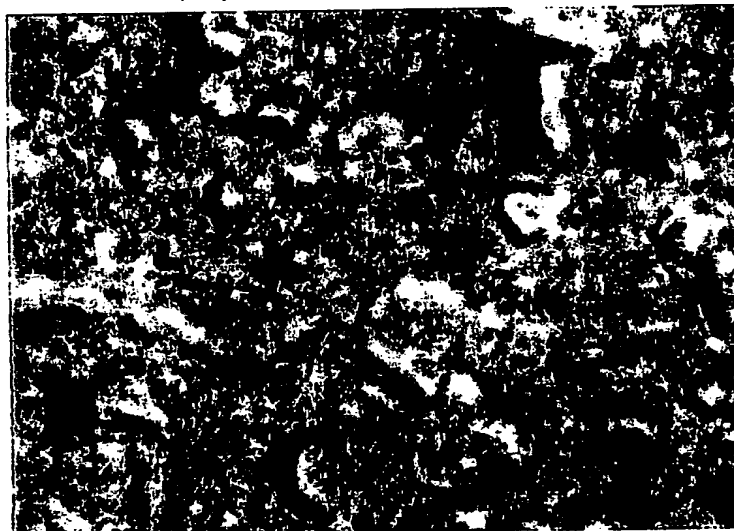
SMOOTHED PRODUCT SURFACE x 50

FIG. 10(b)



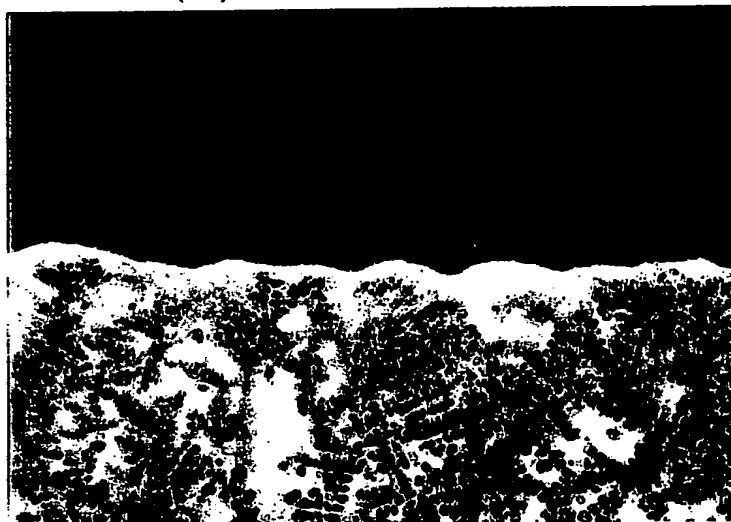
SMOOTHED PRODUCT SECTION x 50

FIG. 11(a)



CONVENTIONAL PRODUCT SURFACE x 50

FIG. 11(b)



CONVENTIONAL PRODUCT SECTION x 50

FIG. 12

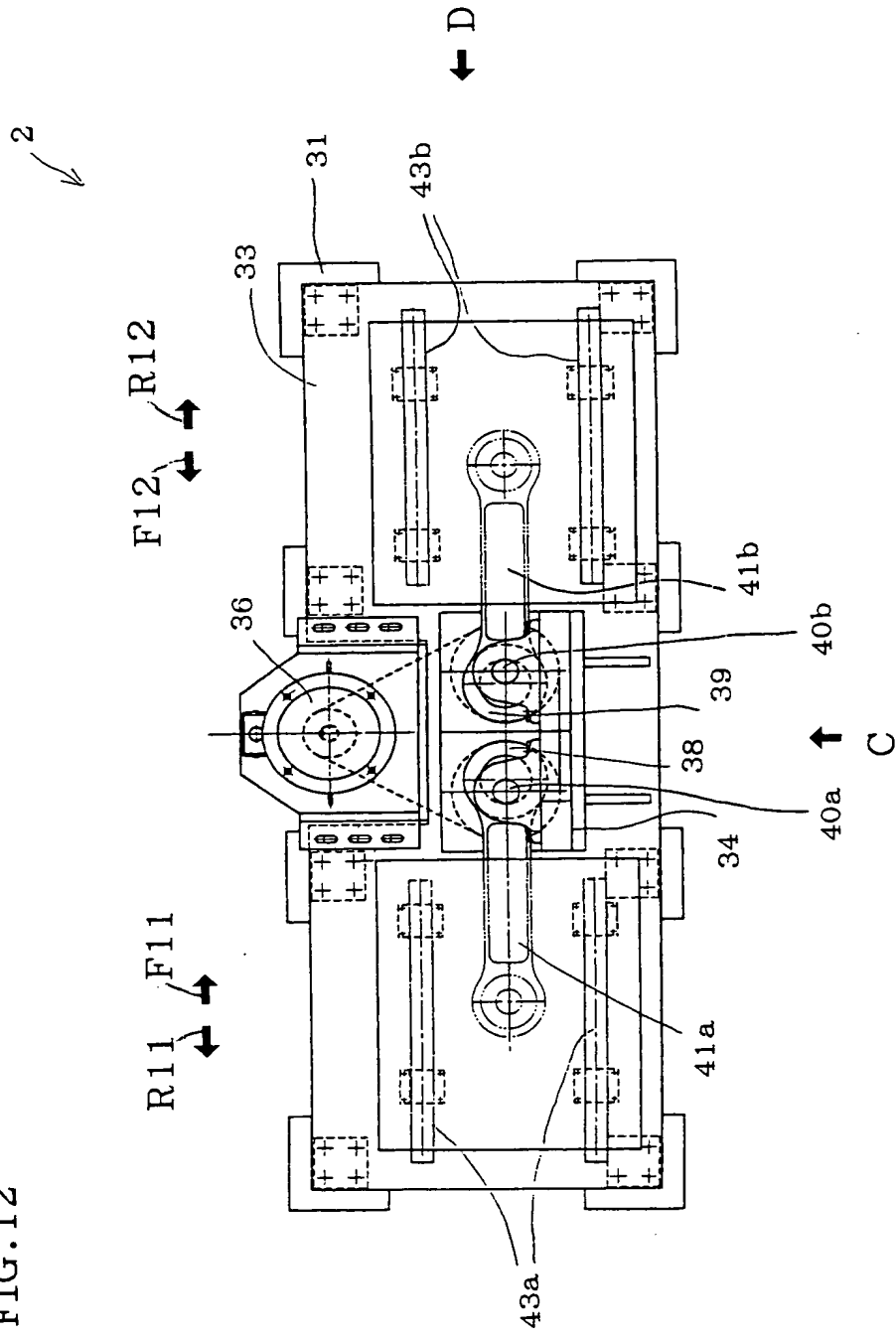


FIG.14

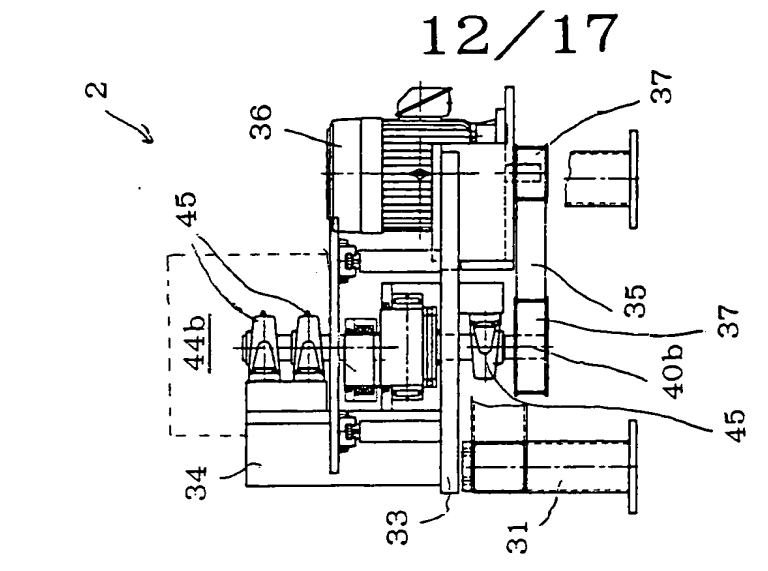


FIG.13

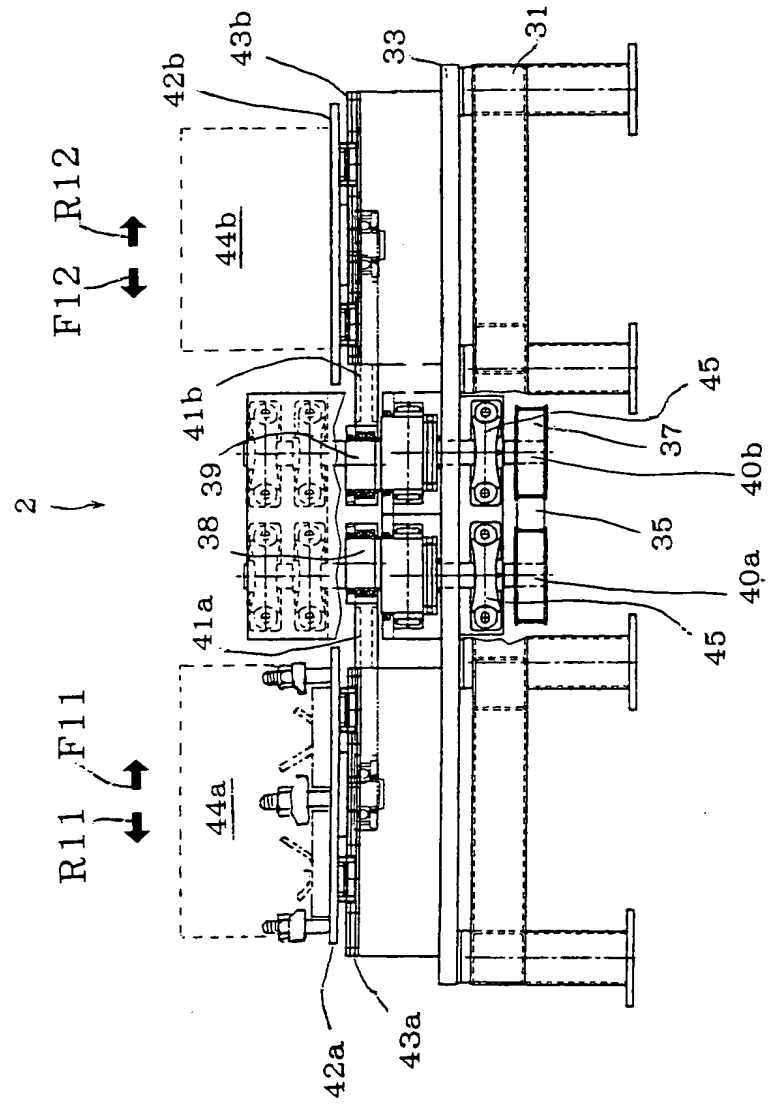


FIG. 15

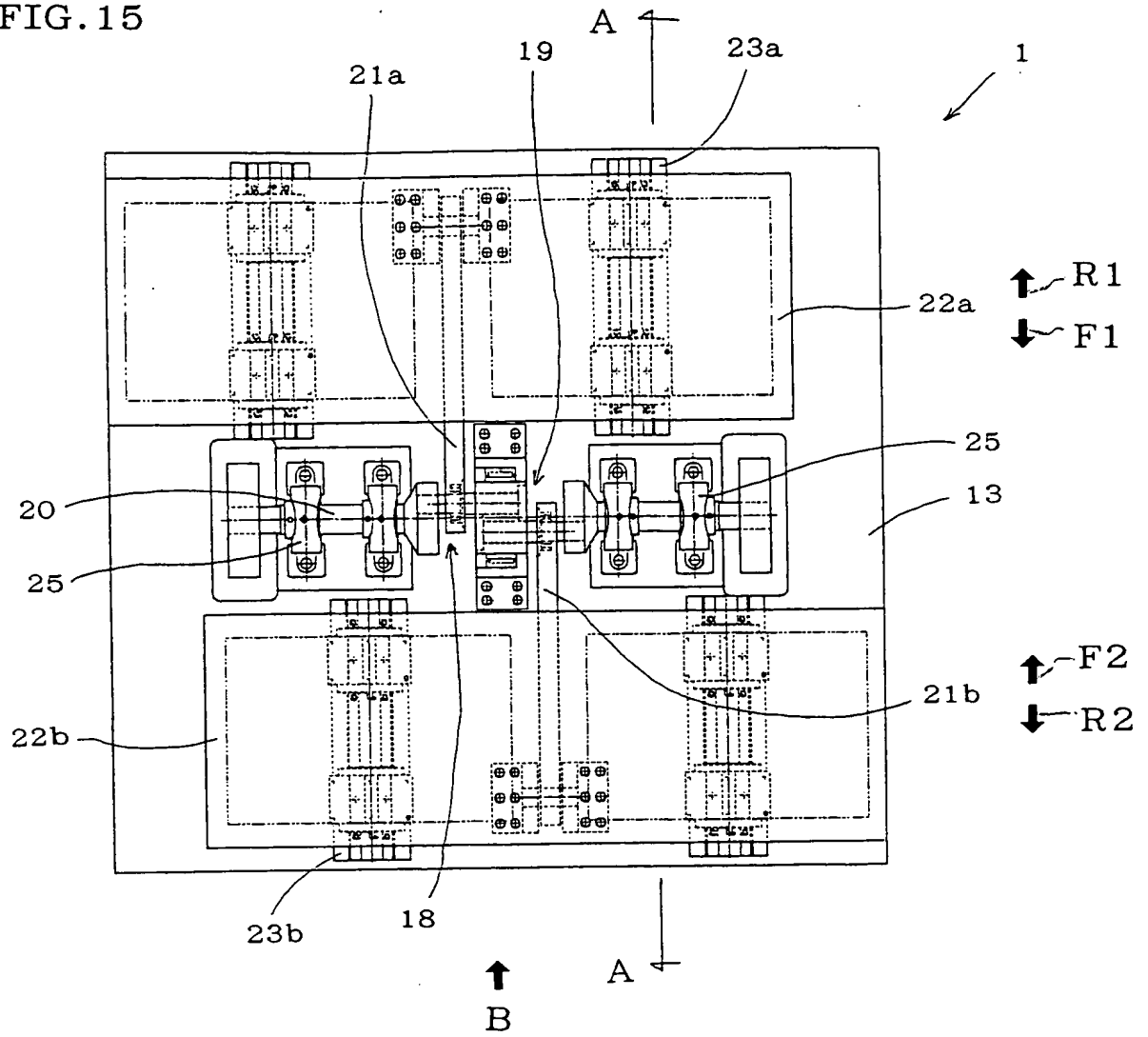


FIG. 16

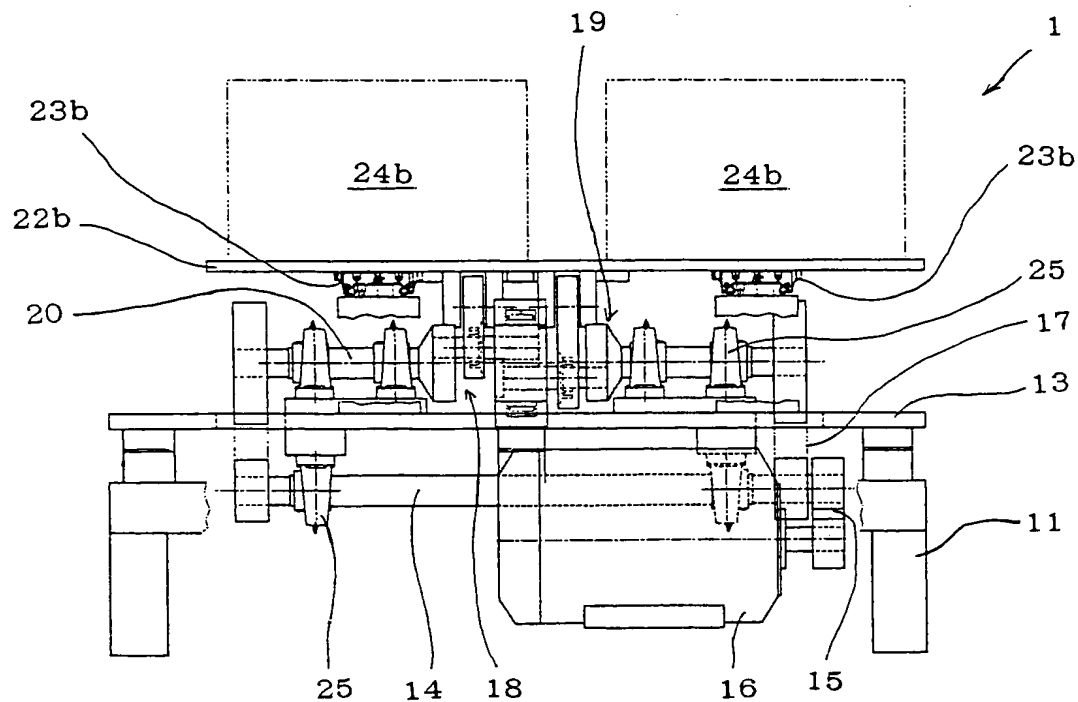


FIG. 17

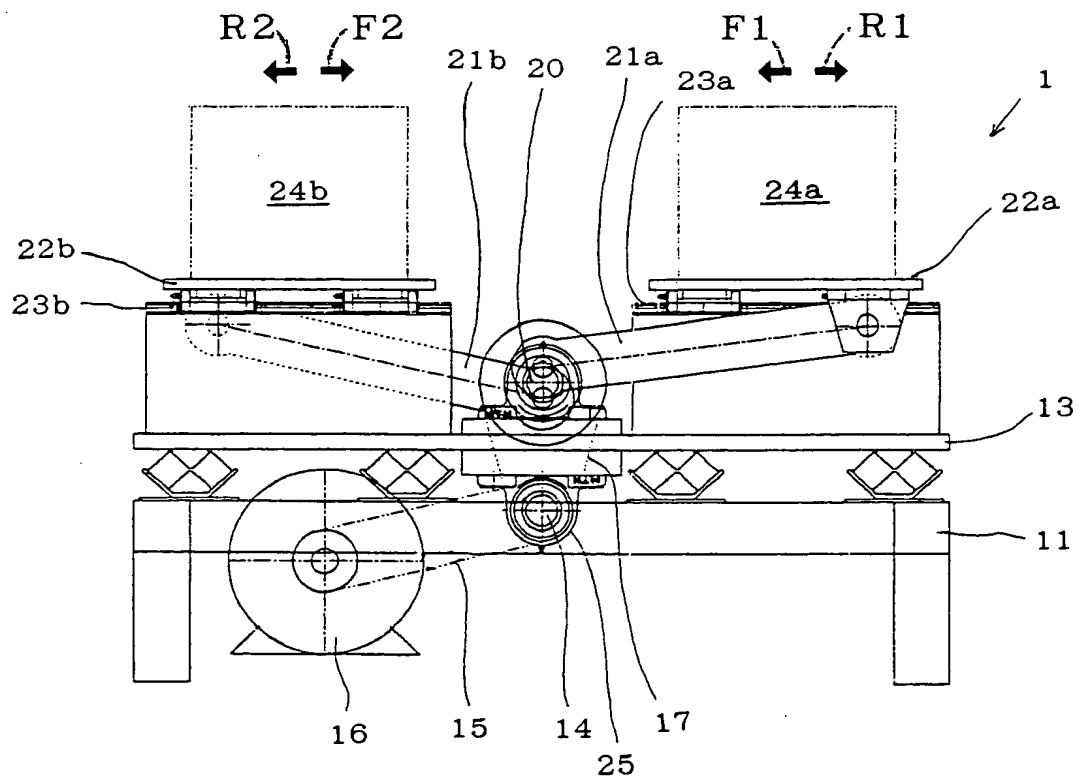


FIG. 18

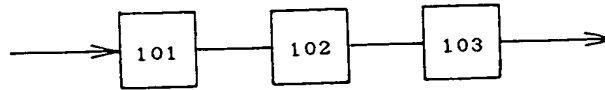


FIG. 19

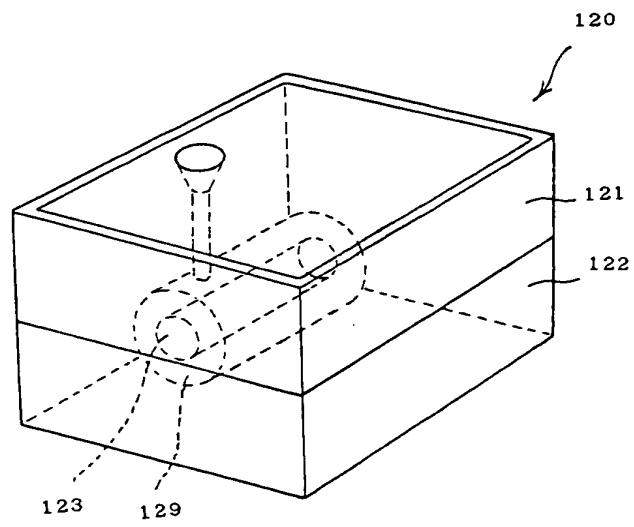


FIG. 20

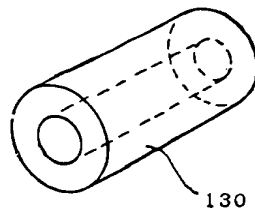




FIG. 21

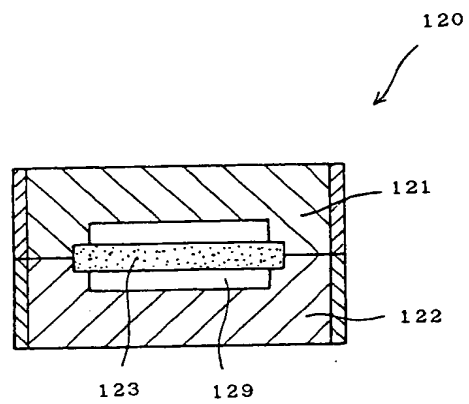


FIG. 22(a)

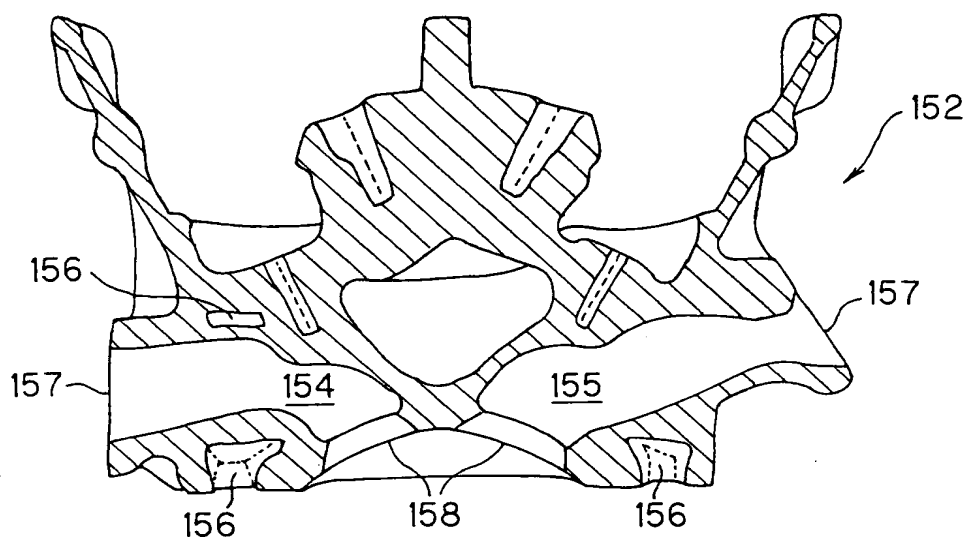


FIG. 22(b)

